

IGEM/UP/16
Communication 1756

***Design for Natural Gas installations on
industrial and commercial premises with
respect to hazardous area classification
and preparation of risk assessments***



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SECTION 1 : INTRODUCTION

- 1.1 This Standard has been drafted by an Institution of Gas Engineers and Managers (IGEM) Panel, appointed by IGEM's Gas Utilization Committee, and has been approved by IGEM's Technical Co-ordinating Committee on behalf of the Council of IGEM.
- 1.2 The Dangerous Substances and Explosive Atmospheres Regulations (DSEAR) came into force in December 2002 and the requirements for the preparation of risk assessments to determine any hazardous area classification first came into force on 30th June 2003. They applied retrospectively to all installations within workplaces from 30th June 2006.
- 1.3 The intent of this Standard is to provide basic design information to enable designers and those undertaking risk assessments to achieve a gas installation that can be classified and maintained as Zone 2 Negligible Extent (Zone 2 NE). It is intended primarily for designers of new industrial and commercial pipework systems, downstream of the primary gas meter installation. It will also be useful for site occupiers who have the responsibility for compliance with DSEAR and for the production of site risk assessments for new and existing installations. Hazardous area assessment is normally a specialist activity requiring the application of IGEM/SR/25 Edition 2. Where doubt exists about the applicability of IGEM/UP/16, reference is to be made to IGEM/SR/25 Edition 2.
- Note: Negligible extent (NE) is as described in BS EN 60079-10-1.*
- 1.4 The advice on the preparation of risk assessments assumes that industrial and commercial gas installations and pipework have been designed, installed, commissioned and operated according to recognised standards such as IGEM/UP/2 and IGE/UP/10. These assessments determine whether electrical equipment marked and declared as being suitable for use in a hazardous area are considered or used or if controls are required over other potential ignition sources such as hot surfaces, flames or sparks.
- 1.5 The Standard does not purport to cover every gas installation (see clause 1.6). The diversity of gas installations is such that it is inappropriate to provide detailed requirements for all types of installation covered by the scope of this Standard. It is recognised that special circumstances may occur, on an installation, for which some of these requirements will not, necessarily, be appropriate. In such cases, methods need to be developed by personnel of adequate competency and experience.
- 1.6 The scope of this Standard has been limited to methane based gas (for example, Natural Gas (NG)) installations with a nominal operating pressure (OP) not exceeding 2 bar due to in-depth test work performed within the United Kingdom (UK). For installations at pressure above 2 bar, specialist assistance is required and is outside the scope of this document. This may be obtained from equipment manufacturers or IGEM Consultants listed on IGEM's website. No advice can be given on hazardous areas for heavier-than-air-gases as they fall outside the scope of IGEM/SR/25 Edition 2 and the test work completed by the Health and Safety Laboratory (HSL). Nonetheless a risk assessment is required and its recommendations complied with. Additional advice may be available from the fuel supplier or by referring to Energy Institute (EI) guidance IP-MCSP-P15 (see Appendix A2.5).
- 1.7 These requirements will apply to all new installations. DSEAR requires the minimisation and early detection of gas leakages together with good local ventilation; this may be achieved by design or by the use of safety controls and a suitable maintenance and inspection regime. It is recognised that the new

advice given in this Standard relating to DSEAR and the classification of hazardous areas may be difficult to comply with for existing systems.

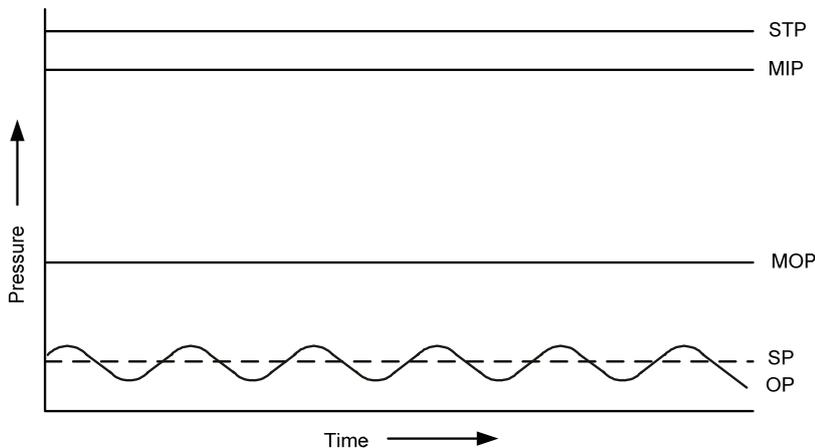
When existing installations are subjected to a risk assessment, any improvements may be made as reasonably practicable (without excessive cost). Any improvements will need to meet the intent of this Standard. In such installations it is essential that a risk assessment is always completed and available on site and that installations are maintained and inspected as determined by the risk assessment in order to comply with the intent of DSEAR.

1.8 The risk assessment sheets shown in Appendix 5 are intended for inclusion within site assessments. They indicate to designers and specifiers that correctly specified and designed installations normally will not leak combustible gases if properly installed, tested and commissioned. However, subsequent ongoing planned routine inspection and maintenance is an essential feature of the safety for any installation.

These generic assessments relate only to equipment installed downstream of the primary meter installation.

1.9 Terms such as "maximum operating pressure" (MOP), "maximum incidental pressure" (MIP) and "operating pressure" (OP) reflect gas pressure terminology used in European standards.

Referring to Figure 1, attention is drawn to how OP oscillates about the set point (SP). Note also that MOP can be declared at a higher value than OP. The strength test pressure (STP) has to be at least MIP and, in many cases, will exceed MIP. This means that, at least with respect to integrity, the installation will withstand a fault pressure from the upstream system.



- STP = Strength test pressure
- MIP = Maximum incidental pressure
- OP = Operating pressure
- MOP = Maximum operating pressure
- SP = Maximum set point of, typically, the active regulator.

FIGURE 1 - OPERATIONAL PRESSURE LIMITS

1.10 This Standard makes use of the terms "must", "shall" and "should". Notwithstanding Sub-Section 1.13:

- the term "must" identifies a requirement by law in GB at the time of publication
- the term "shall" prescribes a requirement which, it is intended, will be complied with in full and without deviation
- the term "should" prescribes a requirement which, it is intended, will be complied with unless, after prior consideration, deviation is considered to be acceptable.

Such terms may have different meanings when used in legislation, or Health and Safety Executive (HSE) Approved Codes of Practice (ACoPs) or guidance, and reference needs to be made to such statutory legislation or official guidance for information on legal obligations.

- 1.11 The primary responsibility for compliance with legal duties rests with the employer. The fact that certain employees, for example “responsible engineers”, are allowed to exercise their professional judgement does not allow employers to abrogate their primary responsibilities. Employers must:
- have done everything to ensure, so far as is reasonably practicable, that there are no better protective measures that can be taken other than relying on the exercise of professional judgement by “responsible engineers”
 - have done everything to ensure, so far as is reasonably practicable, that “responsible engineers” have the skills, training, experience and personal qualities necessary for the proper exercise of professional judgement
 - have systems and procedures in place to ensure that the exercise of professional judgement by “responsible engineers” is subject to appropriate monitoring and review
 - not require “responsible engineers” to undertake tasks which would necessitate the exercise of professional judgement that is beyond their competence. There should be written procedures defining the extent to which “responsible engineers” can exercise their professional judgement. When “responsible engineers” are asked to undertake tasks which deviate from this, they should refer the matter for higher review.
- 1.12 It is now widely accepted that the majority of accidents in industry generally are in some measure attributable to human as well as technical factors in the sense that actions by people initiated or contributed to the accidents, or people might have acted in a more appropriate manner to avert them. It is therefore necessary to give proper consideration to the management of these human factors and the control of risk. To assist in this, it is recommended that due regard be paid to HSG48.
- 1.13 Notwithstanding Sub-Section 1.10, this Standard does not attempt to make the use of any method or specification obligatory against the judgement of the responsible engineer. Where new and better techniques are developed and proved, they can be adopted without waiting for modification to this Standard. Amendments to this Standard will be issued when necessary, and their publication will be announced in the Journal of the Institution and other publications as appropriate.
- 1.14 Requests for interpretation of this Standard in relation to matters within the scope, but not precisely covered by the current text, may be addressed in writing to Technical Services, The Institution of Gas Engineers and Managers (IGEM), IGEM House, High Street, Kegworth, Derbyshire, DE74 2DA and will be submitted to the relevant Committee for consideration and advice, but in the context that the final responsibility is that of the engineer concerned. If any advice is given by or on behalf of IGEM, this does not relieve the responsible engineer of any of his or her obligations.
- 1.15 This Standard was published in October 2011.

SECTION 2 : SCOPE

2.1 This Standard covers new gas installation pipework, controls and associated gas appliances including appliance connections and pipework with an OP not exceeding 2 bar installed downstream of the primary meter installation in industrial and commercial premises. It may also apply to parts of common pipework within multi-occupancy domestic premises; for example, between pipework risers downstream of the meter installation and also to the central boiler plant (see Figure 2). For hazardous area analysis of installations outside the scope of this Standard, reference may be made to IGEM/SR/25 Edition 2.

Note 1: 'Installation pipework' includes pipe joints and fittings. Appliance pipework located within appliance casings or integral with the appliance is subject to the requirements of appliance Standards and thus outside the scope of IGEM/UP/16.

Note 2: In this Standard where the term 'joint' is used, it refers to all joints other than welded, soldered or brazed joints.

2.2 This Standard covers gas installations containing predominantly methane such as Natural Gas. It applies to all gases, including landfill or biogases, with a combined proportion of methane-plus-inerts of greater than 89% by volume; a gross calorific value not exceeding 45 MJ m⁻³; molecular weight not exceeding 20 kg kmol⁻¹; LFL of not less than 4.4%; a temperature range of -20°C to 50°C and specific gravity not exceeding 0.8. Ambient temperatures are assumed to be in the range - 20°C to 35°C.

Note: This definition does not cover Liquefied Petroleum Gas (LPG) and LPG/air mixtures. In these cases consult the fuel supplier or see EI IP-MCSP-P15.

2.3 This Standard provides basic design information which will enable designers and those undertaking risk assessments (including those required by DSEAR) to achieve a gas installation that will achieve a hazardous area analysis permitting the use of standard electrical equipment and other potential ignition sources and can be classified as Zone 2 NE (that is, not require the provision of electrical equipment suitable for areas/spaces classified as Zone 0, 1 or 2 or removal of the other potential ignition sources). The description of this topic is given in Appendix 3. A description of duties under DSEAR is given in Section 3.4.

Note: There may be areas which cannot be classified as NE, such as vent outlets.

2.4 The following are not covered by this Standard:

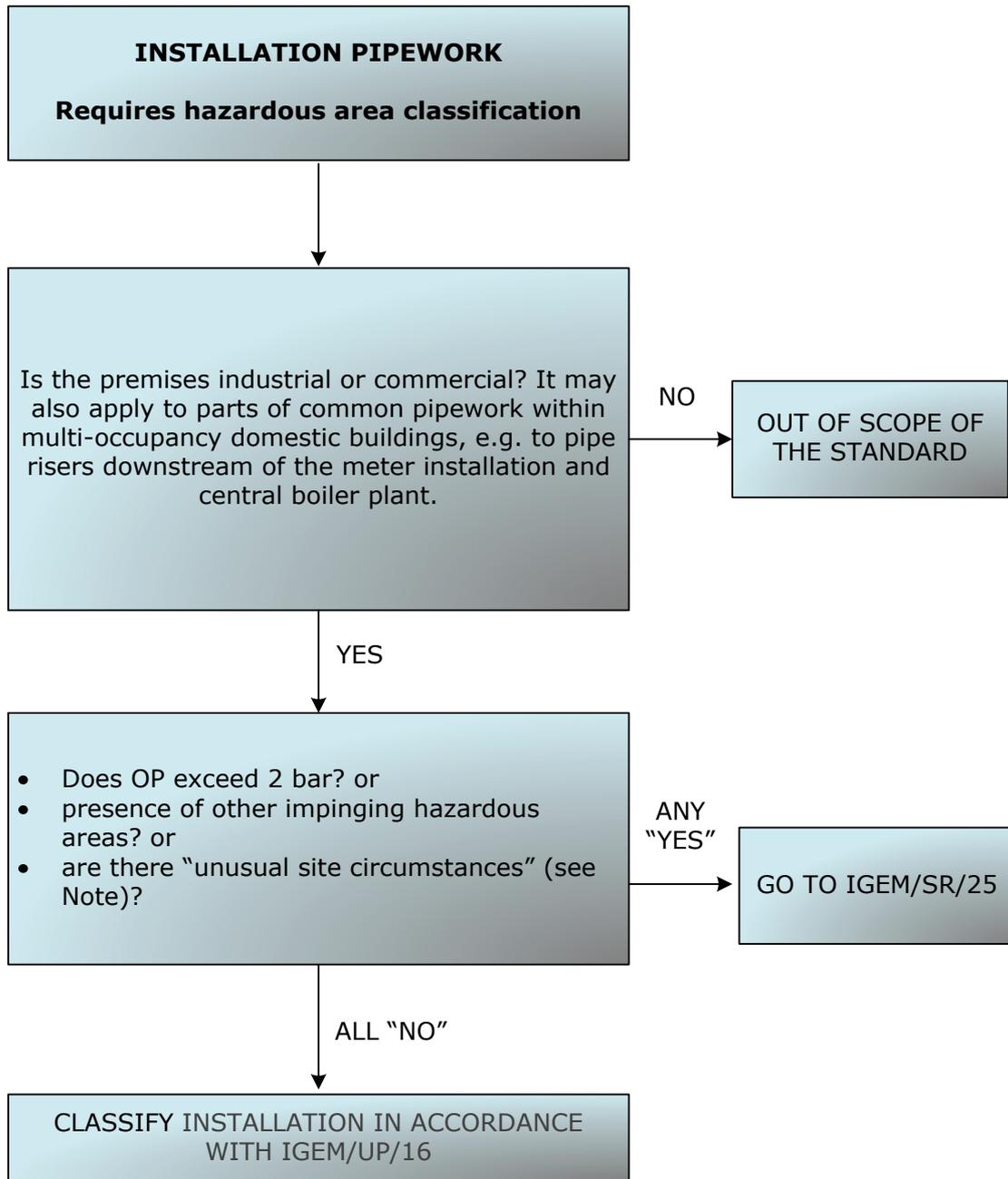
- installation pipework downstream of the ECV within a domestic dwelling
- any part of a primary meter installation (see IGEM/GM/7B).

2.5 Pressures quoted are gauge pressures unless otherwise stated.

2.6 This Standard considers the specific gravity of air to equal 1.

2.7 Italicised text is informative and does not represent formal requirements.

2.8 Appendices are informative and do not represent formal requirements unless specifically referenced in the main Sections via the prescriptive terms "must", "shall" or "should".



Note: Unusual site circumstances would include the presence of persons, processes or conditions that have potential to increase the risk of an incident.

FIGURE 2 - SIGNPOSTS TO HAZARDOUS AREA CLASSIFICATION